Apache Modification Aircraft Corp. 1893 Airport Road Kalispell, Montana 59901 Supplement 6 Page 1 of 2

FAA APPROVED AIRPLANE FLIGHT MANUAL SUPPLEMENT FOR PIPER PA-23 WITH

INSTALLATION OF LYCOMING 0-360-A1D ENGINE AND HARTZELL PROPELLER HC-C2YK-2RB/7666A-2 OR HC-C2YK-2CUF/FC7666A-2 OR HC-C2YR-2RBF/F7666A-4Q OR HC-C2YK-2CUF/FC7666A-4Q

REGISTRATION NO. N2018P SERIAL NO. 23-590

This Supplement must be attached to the applicable FAA Approved Airplane Flight Manual when Lycoming 0-360-A1D engines and (1) the wing structural modifications are installed in accordance with STC No. SA899SW, (2) when the dorsal fin and square rudder are installed in accordance with STC No. SA671SW and (3) when the modified nose, gear doors, nacelle farings and wing tips are installed in accordance with STC No. SA636SW. The information contained herein, supplements the information of the basic airplane flight manual; for limitations, procedures and performance data not contained in this document, consult the manual proper.

I. LIMITATIONS

Engine: Lycoming 0-360-A1D Engine Limits (All Operations): 2700 RPM 180 HP Fuel: 91/96 Octane Minimum Propeller: Hartzell HC-C2YK-2RB/7666A-2 or HC-C2YK-2CUF/F7666A-2 or HC-C2YR-2RBF/F7666A-4Q or HC-C2YK-2CUF/FC7666A-4Q Pitch Settings: (30" Station) Low 14.5 Degrees High 80 Degrees (feathered) Powerplant Instruments: **Oil Temperature** Red Line (Max) 245 Degrees F 160 to 245 Degrees F Green Arc 2700 RPM Tachometer Red Line Red Arc 2000 to 2250 RPM Fuel Pressure Green Arc .5 PSI to 8 PSI

Placards: 1. AVOID CONTINUOUS OPERATION BETWEEN 2000 AND 2250 RPM 2. WHEN FIVE SEATS ARE INSTALLED, SEE WEIGHT AND BALANCE FOR BAGGAGE CAPACITY AND LOADING SCHEDULE.

8 PSI

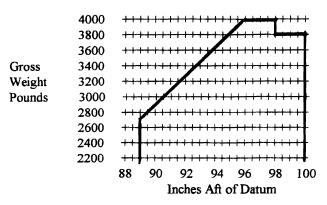
Airspeed limits (CAS): Minimum Control Speed 84 MPH

Red Line

Apache Modification Aircraft Corp. 1893 Airport Road Kalispell, Montana 59901 Supplement 6 Page 2 of 2

FAA Approved Airplane Flight Manual Supplement for Piper PA-23 STC SA899SW

Weight / C.G. :



All weight above 3800 pounds to be in usable fuel in the outer panel tanks.

Maximum gross weight 4000 pounds.

II. PROCEDURES - No Change.

III. PERFORMANCE

Performance is equal to or better than that given for the unmodified Model PA-23.

* The following STC's may be installed in any combination:

SA362SW	Rear Baggage Compartment
SA371SW	Fiberglass Nose Cone
SA452SW	Third Window
SA461SW	Rams Horn Control Wheel
SA462SW	One Piece Windshield
SA463SW	Wheel Well Doors
SA497SW	Engine Nose Cowls
SA498SW	Dual Brakes
SA499SW	Engine Nacelle and Wing Root Fairings
SA636SW	Nose, Gear Doors, Nacelle Farings and Wing Tips
SA1294SW	Fiberglass Tail Cone
SA4466SW	Fiberglass Engine Cowlings
SA5918SW	One Piece Slope Windshield

FAA APPROVED

as 11

Mike Pasion, Manager Special Certification Branch Seattle Aircraft Certification Office Federal Aviation Administration 1601 Lind Avenue S.W. Renton, WA 98055

DATE

24, 1999